

# ENVIRONMENTAL PRODUCT DECLARATION

## IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Concrete - Pavers and blocks  
Benders Sverige AB



**EPD HUB, HUB-1232**

Published on 20.03.2024, last updated on 20.03.2024, valid until 20.03.2029.

## GENERAL INFORMATION

### MANUFACTURER

Manufacturer	Benders Sverige AB
Address	Box 20, 535 21 Kvånum
Contact details	info@benders.se
Website	www.benders.se

### EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR version 1.0, 1 Feb 2022
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with modules C1-C4, D
EPD author	Sofia Bender
EPD verification	Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal certification <input checked="" type="checkbox"/> External verification
EPD verifier	Elma Avdyli, as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

### PRODUCT

Product name	Concrete - Pavers and blocks
Additional labels	N/A
Product reference	N/A
Place of production	Bålsta, Upplands län, Sweden
Period for data	2022
Averaging in EPD	Multiple products
Variation in GWP-fossil for A1-A3	0-12 %

### ENVIRONMENTAL DATA SUMMARY

Declared unit	1 ton
Declared unit mass	1000 kg
GWP-fossil, A1-A3 (kgCO <sub>2</sub> e)	9,64E+01
GWP-total, A1-A3 (kgCO <sub>2</sub> e)	9,36E+01
Secondary material, inputs (%)	4.01
Secondary material, outputs (%)	74.6
Total energy use, A1-A3 (kWh)	243.0
Total water use, A1-A3 (m <sup>3</sup> e)	7,75E-01

## PRODUCT AND MANUFACTURER

### ABOUT THE MANUFACTURER

Benders' ambition is a Swedish family-owned company that develops, produces and markets competitive high-quality products and services for the construction and civil engineering sector. Benders is being active in several different business areas and is one of the market-leading producers of concrete and natural stone products in the Nordic countries.

### PRODUCT DESCRIPTION

Pavers and blocks made from concrete. Included products are paving stones, slabs, walls and blocks. Benders offer a wide range of sizes and colours of these products to use in both private and public spaces for landscaping purposes.

Further information can be found at [www.benders.se](http://www.benders.se).

### PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass- %	Material origin
Metals	N/A	
Minerals	99,9	Sweden
Fossil materials	N/A	
Bio-based materials	N/A	

### BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	
Biogenic carbon content in packaging, kg C	1.1169

### FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 ton
Mass per declared unit	1000 kg
Functional unit	
Reference service life	N/A

### SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

# PRODUCT LIFE-CYCLE

## SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	MN D	MN D	MN D	MN D	MN D	MN D	MN D	MN D	MN D	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR.

## MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

Concrete is mixed containing cement, locally sourced aggregates (70% crushed stone), water, and a small amount of surfactants (additives for compaction).

- The mixture is filled into a steel mold and compressed to the correct density through vibration.
- The concrete is removed from the mold and allowed to cure for one day.

- It is then packaged onto wooden pallets that are part of Benders recycling system, wrapped in plastic and labeled.
- The concrete is stored in a warehouse for at least 28 days before being transported by truck and/or train.

## TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

The transport distance is defined according to the PCR. Average distance of transportation from production plant to building site is assumed as 100 km and the transportation method is assumed to be lorry. Vehicle capacity utilization volume factor is assumed to be 100 % which means full load. In reality, it may vary but as role of transportation emissions in total results is small, the variety in load is assumed to be negligible. Empty returns are not taken into account as it is assumed that return trip is used by the transportation company to serve the needs of other clients. Transportation does not cause losses as product are fastened properly. Installation loss at installation is assumed negligible.

## PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase. Air, soil, and water impacts during the use phase have not been studied.

## PRODUCT END OF LIFE (C1-C4, D)

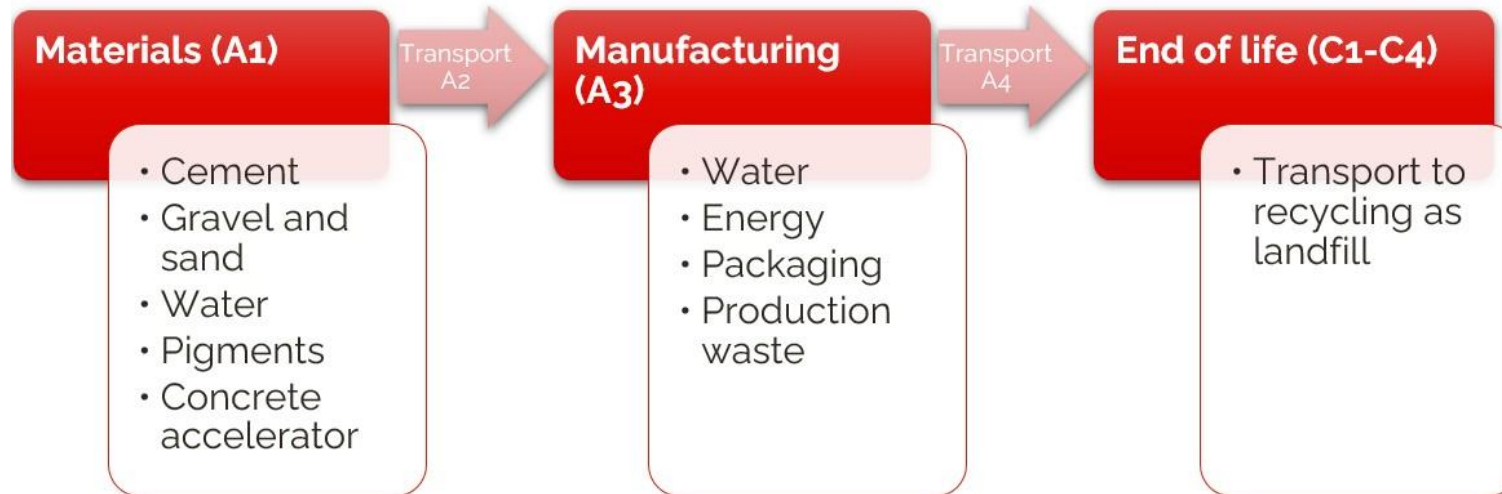
At the end-of-life, in the demolition phase 100% of the waste is assumed to be collected as separate construction waste. The demolition process consumes energy in the form of diesel fuel used by building machines. Energy consumption of a demolition process is on the average 10 kWh/m<sup>2</sup> (Bozdağ, Ö & Seçer, M. 2007). Basing on a Level(s) project, an average mass of a reinforced concrete building is about 1000 kg/m<sup>2</sup>. We have assumed the same for pavers and blocks since they are often a part of a building site. Therefore, energy consumption demolition is assumed to be 10

kWh/1000 kg = 0,01 kWh/kg. The source of energy is diesel fuel used by work machines (C1).

The dismantled pavers and blocks is delivered to the nearest construction waste plant. It is estimated that there is no mass loss during the use of the product, therefore the end-of-life product is assumed that it has the same weight with the declared product. Transportation distance to the closest disposal area is estimated as 50 km and the transportation method is lorry which is the most common (C2).

It can be assumed that 100% of the concrete pavers and blocks are transported to a waste treatment plant and further reused as filling materials for roads and other construction purposes. About 80% of concrete (Betoniteollisuus ry, 2020) are recycled. The process losses of the waste treatment plant are assumed to be negligible (C3). The remaining 20% of concrete is assumed to be send to the landfill (C4).

# MANUFACTURING PROCESS





## LIFE-CYCLE ASSESSMENT

### CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

### ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	Allocated by mass or volume
Packaging materials	Allocated by mass or volume
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

### AVERAGES AND VARIABILITY

Type of average	Multiple products
Averaging method	Averaged by shares of total mass
Variation in GWP-fossil for A1-A3	0-12 %

The main difference in the averaged products is the amount of sand, aggregate, cement and slag used. Depending if it is a paver, slab, wall och block the amount differs. The size of the products is also different. There are no differences regarding use or technical parameters. All products are used for landscaping.

### LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.

# ENVIRONMENTAL IMPACT DATA

## CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total <sup>1)</sup>	kg CO <sub>2</sub> e	8,94E+01	4,14E+00	1,41E-01	9,36E+01	1,87E+01	7,17E+00	MND	MND	MND	MND	MND	MND	MND	9,19E-01	4,69E+00	3,10E+00	1,03E+00	-7,35E+00
GWP – fossil	kg CO <sub>2</sub> e	8,92E+01	4,14E+00	3,14E+00	9,64E+01	1,87E+01	7,06E-02	MND	MND	MND	MND	MND	MND	MND	9,19E-01	4,69E+00	3,21E+00	1,05E+00	-7,34E+00
GWP – biogenic	kg CO <sub>2</sub> e	1,47E-01	5,85E-05	-3,01E+00	-2,86E+00	0,00E+00	7,10E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	-1,15E-01	-2,88E-02	0,00E+00
GWP – LULUC	kg CO <sub>2</sub> e	6,41E-02	1,53E-03	6,84E-03	7,25E-02	6,28E-03	7,69E-05	MND	MND	MND	MND	MND	MND	MND	9,15E-05	1,73E-03	3,20E-04	9,94E-04	-8,71E-03
Ozone depletion pot.	kg CFC <sub>11</sub> e	1,71E-06	9,53E-07	4,91E-07	3,15E-06	4,35E-06	2,06E-09	MND	MND	MND	MND	MND	MND	MND	1,97E-07	1,08E-06	6,87E-07	4,26E-07	-6,16E-07
Acidification potential	mol H <sup>+</sup> e	1,82E-01	1,75E-02	3,26E-02	2,32E-01	7,89E-02	1,92E-04	MND	MND	MND	MND	MND	MND	MND	9,55E-03	1,99E-02	3,34E-02	9,90E-03	-4,20E-02
EP-freshwater <sup>2)</sup>	kg Pe	4,26E-04	3,39E-05	1,07E-04	5,67E-04	1,53E-04	2,75E-06	MND	MND	MND	MND	MND	MND	MND	3,05E-06	3,84E-05	1,06E-05	1,10E-05	-3,57E-04
EP-marine	kg Ne	1,21E-02	5,21E-03	1,10E-02	2,84E-02	2,36E-02	3,93E-05	MND	MND	MND	MND	MND	MND	MND	4,23E-03	5,90E-03	1,48E-02	3,43E-03	-9,00E-03
EP-terrestrial	mol Ne	5,93E-01	5,75E-02	1,40E-01	7,91E-01	2,61E-01	4,24E-04	MND	MND	MND	MND	MND	MND	MND	4,64E-02	6,51E-02	1,62E-01	3,77E-02	-1,17E-01
POCP (“smog”) <sup>3)</sup>	kg NMVOCe	1,57E-01	1,84E-02	3,51E-02	2,11E-01	8,36E-02	1,25E-04	MND	MND	MND	MND	MND	MND	MND	1,28E-02	2,08E-02	4,46E-02	1,10E-02	-3,04E-02
ADP-minerals & metals <sup>4)</sup>	kg Sbe	1,03E-04	9,71E-06	1,32E-05	1,26E-04	1,79E-04	3,50E-07	MND	MND	MND	MND	MND	MND	MND	4,66E-07	1,10E-05	1,63E-06	2,42E-06	-6,13E-05
ADP-fossil resources	MJ	3,04E+02	6,22E+01	5,77E+01	4,23E+02	2,86E+02	5,74E-01	MND	MND	MND	MND	MND	MND	MND	1,24E+01	7,05E+01	4,32E+01	2,89E+01	-1,08E+02
Water use <sup>5)</sup>	m <sup>3</sup> e depr.	1,37E+01	2,78E-01	1,48E+00	1,55E+01	1,17E+00	1,79E-02	MND	MND	MND	MND	MND	MND	MND	3,32E-02	3,15E-01	1,16E-01	9,16E-02	-1,19E+01

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO<sub>4</sub>e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

## ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	2,26E-06	4,78E-07	7,59E-07	3,50E-06	1,93E-06	2,65E-09	MND	MND	MND	MND	MND	MND	MND	2,56E-07	5,41E-07	6,84E-06	1,99E-07	-5,26E-07
Ionizing radiation <sup>6)</sup>	kBq U235e	5,12E+03	2,96E-01	2,88E-01	5,12E+03	1,31E+00	1,29E-02	MND	MND	MND	MND	MND	MND	MND	5,68E-02	3,36E-01	1,99E-01	1,31E-01	-1,35E+00
Ecotoxicity (freshwater)	CTUe	1,23E+02	5,60E+01	1,53E+02	3,32E+02	2,38E+02	7,00E-01	MND	MND	MND	MND	MND	MND	MND	7,43E+00	6,34E+01	2,60E+01	1,88E+01	-1,18E+02
Human toxicity, cancer	CTUh	1,29E-07	1,38E-09	5,89E-09	1,36E-07	5,95E-09	8,03E-11	MND	MND	MND	MND	MND	MND	MND	2,85E-10	1,56E-09	9,96E-10	4,71E-10	-6,35E-09
Human tox. non-cancer	CTUh	1,17E-06	5,54E-08	7,69E-08	1,30E-06	2,57E-07	8,02E-10	MND	MND	MND	MND	MND	MND	MND	5,38E-09	6,27E-08	1,88E-08	1,23E-08	-1,14E-07



SQP <sup>7)</sup>	-	2,63E+02	7,17E+01	4,94E+02	8,29E+02	3,81E+02	3,53E-01	MND	MND	MND	MND	MND	MND	MND	MND	1,61E+00	8,12E+01	5,62E+00	6,18E+01	-8,77E+01
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6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

## USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy <sup>8)</sup>	MJ	6,26E+01	7,01E-01	1,14E+02	1,78E+02	3,41E+00	9,15E-02	MND	MND	MND	MND	MND	MND	MND	7,07E-02	7,94E-01	2,47E-01	2,51E-01	-8,16E+00
Renew. PER as material	MJ	0,00E+00	0,00E+00	2,63E+01	2,63E+01	0,00E+00	-2,63E+01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Total use of renew. PER	MJ	6,26E+01	7,01E-01	1,41E+02	2,04E+02	3,41E+00	-2,63E+01	MND	MND	MND	MND	MND	MND	MND	7,07E-02	7,94E-01	2,47E-01	2,51E-01	-8,16E+00
Non-re. PER as energy	MJ	3,86E+02	6,22E+01	4,32E+01	4,91E+02	2,86E+02	5,73E-01	MND	MND	MND	MND	MND	MND	MND	1,24E+01	7,05E+01	4,32E+01	2,89E+01	-1,08E+02
Non-re. PER as material	MJ	4,40E+00	0,00E+00	1,44E+01	1,88E+01	0,00E+00	-1,45E+01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	-3,35E+00	-8,39E-01	0,00E+00
Total use of non-re. PER	MJ	3,90E+02	6,22E+01	5,76E+01	5,10E+02	2,86E+02	-1,39E+01	MND	MND	MND	MND	MND	MND	MND	1,24E+01	7,05E+01	3,99E+01	2,80E+01	-1,08E+02
Secondary materials	kg	4,01E+01	1,73E-02	1,16E-01	4,02E+01	3,96E-02	1,15E-03	MND	MND	MND	MND	MND	MND	MND	4,84E-03	1,96E-02	1,69E-02	6,07E-03	-1,00E-01
Renew. secondary fuels	MJ	7,84E+01	1,74E-04	8,99E-01	7,93E+01	4,00E-04	8,35E-06	MND	MND	MND	MND	MND	MND	MND	1,58E-05	1,97E-04	5,53E-05	1,59E-04	-7,13E-04
Non-ren. secondary fuels	MJ	1,28E+02	0,00E+00	0,00E+00	1,28E+02	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m <sup>3</sup>	7,35E-01	8,06E-03	3,20E-02	7,75E-01	4,83E-02	5,18E-04	MND	MND	MND	MND	MND	MND	MND	7,51E-04	9,13E-03	2,63E-03	3,16E-02	-2,91E-01

8) PER = Primary energy resources.

## END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	5,75E-01	8,25E-02	1,34E-01	7,91E-01	3,28E-01	4,98E-03	MND	MND	MND	MND	MND	MND	MND	1,66E-02	9,34E-02	5,79E-02	0,00E+00	-5,38E-01
Non-hazardous waste	kg	5,23E+02	1,36E+00	6,24E+00	5,30E+02	1,85E+01	1,42E-01	MND	MND	MND	MND	MND	MND	MND	1,16E-01	1,54E+00	4,07E-01	2,00E+02	-1,35E+01
Radioactive waste	kg	5,44E-02	4,16E-04	2,22E-04	5,51E-02	1,94E-03	3,74E-06	MND	MND	MND	MND	MND	MND	MND	8,71E-05	4,71E-04	3,04E-04	0,00E+00	-4,54E-04

## END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	9,28E-04	0,00E+00	0,00E+00	9,28E-04	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	0,00E+00	0,00E+00	2,00E+01	2,00E+01	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	8,00E+02	0,00E+00	0,00E+00
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	6,54E+01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

### ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO <sub>2</sub> e	6,10E+00	4,10E+00	3,07E+00	1,33E+01	1,85E+01	6,97E-02	MND	MND	MND	MND	MND	MND	MND	9,09E-01	4,64E+00	3,18E+00	1,03E+00	-7,17E+00
Ozone depletion Pot.	kg CFC <sub>-11</sub> e	5,29E-07	7,55E-07	4,14E-07	1,70E-06	3,45E-06	1,78E-09	MND	MND	MND	MND	MND	MND	MND	1,56E-07	8,55E-07	5,44E-07	3,37E-07	-5,10E-07
Acidification	kg SO <sub>2</sub> e	3,28E-02	1,36E-02	2,29E-02	6,93E-02	5,00E-02	1,56E-04	MND	MND	MND	MND	MND	MND	MND	6,81E-03	1,54E-02	2,38E-02	7,48E-03	-3,26E-02
Eutrophication	kg PO <sub>4</sub> <sup>3</sup> e	1,48E-02	3,10E-03	7,49E-03	2,54E-02	1,09E-02	2,42E-04	MND	MND	MND	MND	MND	MND	MND	1,58E-03	3,52E-03	5,52E-03	1,61E-03	-1,46E-02
POCP ("smog")	kg C <sub>2</sub> H <sub>4</sub> e	2,09E-03	5,32E-04	1,48E-03	4,11E-03	2,41E-03	9,13E-06	MND	MND	MND	MND	MND	MND	MND	1,49E-04	6,03E-04	5,21E-04	3,14E-04	-2,26E-03
ADP-elements	kg Sbe	8,06E-05	9,41E-06	1,31E-05	1,03E-04	1,79E-04	3,47E-07	MND	MND	MND	MND	MND	MND	MND	4,59E-07	1,07E-05	1,60E-06	2,38E-06	-6,07E-05
ADP-fossil	MJ	9,99E+01	6,22E+01	5,77E+01	2,20E+02	2,86E+02	5,73E-01	MND	MND	MND	MND	MND	MND	MND	1,24E+01	7,05E+01	4,32E+01	2,89E+01	-1,08E+02

### ENVIRONMENTAL IMPACTS – GWP-GHG - THE INTERNATIONAL EPD SYSTEM

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG <sup>9)</sup>	kg CO <sub>2</sub> e	8,92E+01	4,14E+00	3,14E+00	9,64E+01	1,87E+01	7,06E-02	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	-7,34E+00

9) This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product as defined by IPCC AR 5 (IPCC 2013). In addition, the characterisation factors for the flows - CH<sub>4</sub> fossil, CH<sub>4</sub> biogenic and Dinitrogen monoxide - were updated in line with the guidance of IES PCR 1.2.5 Annex 1. This indicator is identical to the GWP-total of EN 15804:2012+A2:2019 except that the characterization factor for biogenic CO<sub>2</sub> is set to zero.

## VERIFICATION STATEMENT

### VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? [Read more online](#)

This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

### THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Elma Avdyli, as an authorized verifier acting for EPD Hub Limited  
20.03.2024

